



Best Kaizen

ADIK		TPM CIRCLE NO :-	1	ACTIVITY	KK	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
		TPM CIRCLE NAME :-	---	LOSS NO./STEP									
Plant : P14		DEPT :	Production	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	
CELL :	Bin washing	CELL NAME :	Bin washing	M/C STAGE:	Washing			OPERATION:	Bin washing				
KAIZEN THEME :		KAIZEN IDEA :											
To avoid the unsafe condition		Pasted a rubber gasket on sharp edge on conveyor slider to avoid injury							BENCHMARK:		-----		
PROBLEM PRESENT STATUS :		COUNTERMEASURE:							TARGET:		-----		
Sharp plate on bin washing conveyor Operator hand injury		Pasted a rubber gasket on slide conveyor to avoid injury							KAIZEN START:		12.02.19		
									TARGET DATE:		15.02.19		
									KAIZEN FINISH:		15.02.19		
									TEAM MEMBERS:				
									Mr.Mohan GS				
									BENEFITS:-				
									No chances of hand injury				
WHY-WHY ANALYSIS:		BEFORE			AFTER			KAIZEN SUSTAINANCE					
Why1:- Chance of operator's hand injury								WHAT TO DO: Rubber gasket					
Why2:- sharp edge on conveyor slider								HOW TO DO: ----					
Why3:- Sharp steel plate his mounted on conveyor for bin movement								FREQUENCY:		One time activity			
ROOT CAUSE		RESULTS:						SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT					
Conveyor slides are sharper								SR. NO		STATUS			
								1		Close			
								CELL/ PRODUCT		TDC			
								Bin washing		06.09.18			
								RESP.		Prod			
								HD SCOPE INFORMATION IN OTHER PLANT					
REGISTRATION NO.:								SR.NO.		STATUS			
DATE:								PLANT		WHEN			
REGISTERED BY:								WHOM		STATUS			
MANAGER SIGN:		Mr. Manas Kumar Dey											